



OPEN HOUSE 2026

15th to 19th June

The Technology Behind Every Profile

Dear Sir/Madam,

We are excited to invite you to our **Open House 2026**, a landmark event for your business, hosted from **June 15 to 19, 2026** at our headquarters in Mirano (Venice), Italy.

This exclusive event offers you and your team a **unique opportunity to explore our company**, experience our innovative solutions firsthand, and witness cutting-edge technology in action.

This year's Open House will showcase an impressive lineup of **roll forming lines and integrated systems under testing or during assembly**.

To help us organize your visit and address your specific needs, we kindly ask you to **confirm your participation as soon as possible**.

We look forward to welcoming you to Open House 2026 and sharing this extraordinary experience with you!

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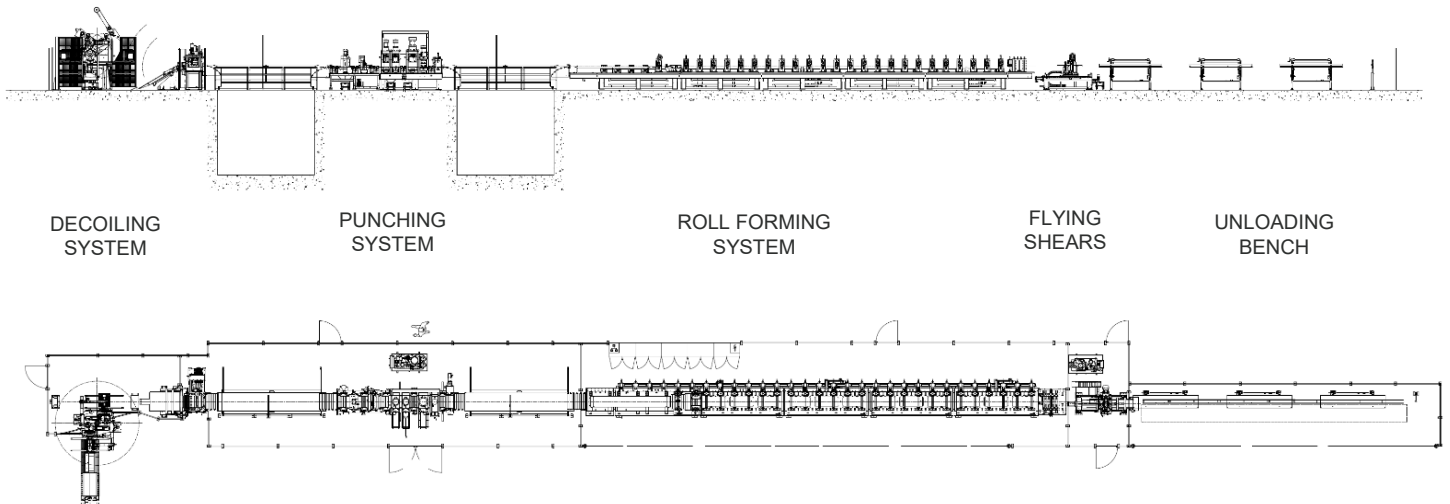
www.gasparini-spa.com

ROLL FORMING LINE

STRUCTURAL PROFILES FOR SOLAR PARKS



Process Layout



Profile Information

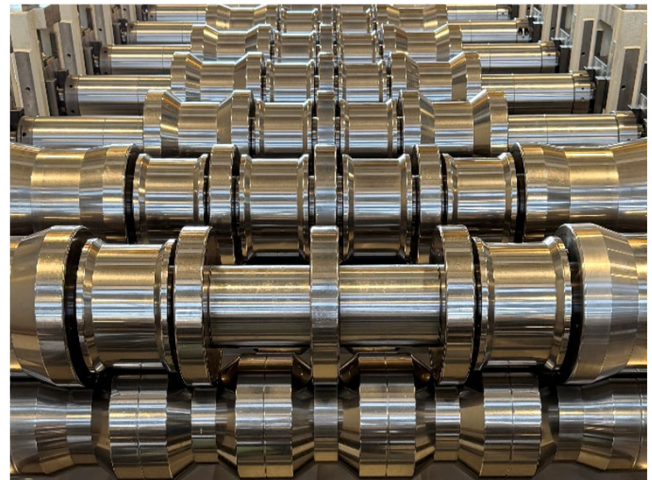
Material:	Galvanized steel
Material thickness:	1,5 ÷ 3 mm 16-11 gauge
Productivity:	30 m/min – 100 ft/min

Featured Technologies

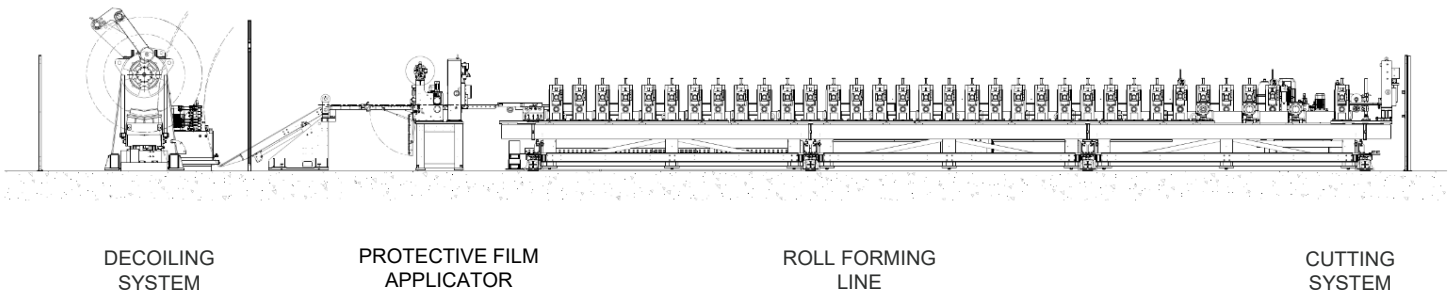
- Roll forming line for solar park structure profiles
- PRO Roll forming system with interchangeable cassettes
- Hydraulic punching system for high productivity
- Integrated rotary marking on profiling system
- Flying shears with zero-waste cutting

ROLL FORMING LINE

ROOFING AND CLADDING



Process Layout



Profile Information

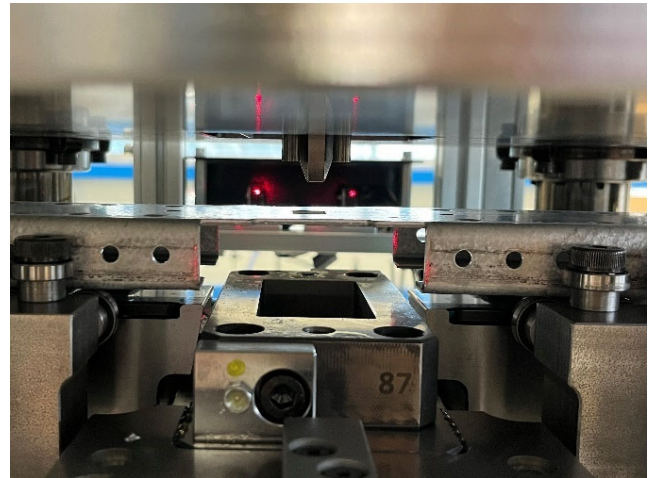
Material:	Pre-painted rolled steel and galvanized steel
Material thickness:	0,72 mm 24 gauge
Productivity:	30 m/min 100 ft/min

Featured Technologies

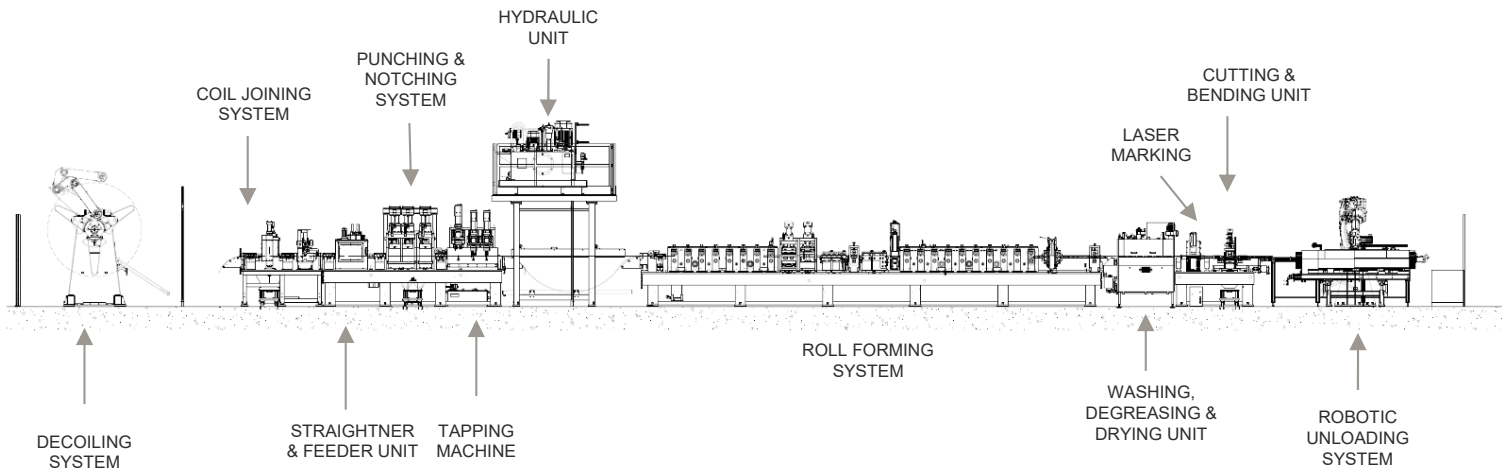
- Roll forming line to be integrated on a 5-position sliding system
- Extreme precision in profile dimensions (two-tone pre-painted coil)
- Reduced distance between the stands (400 mm) to allow installation on a sliding system
- Ready for integration into the customer's Smart Factory system

AUTOMATED LINE

STRUCTURAL PROFILES FOR DATA CENTER CABINETS



Process Layout



Profile Information

Material:	Galvanized steel
Material thickness:	2 mm 14 gauge
Productivity:	L=119 mm - 0,3904 ft (11 pcs/min) L=3160 mm – 10,367 ft (0,75 pcs/min)

Featured Technologies

MTU profiling line for electrical cabinet structures

Punching and notching system

Integrated threading process

Washing, degreasing and drying system

Inline laser marking

Cutting and folding unit

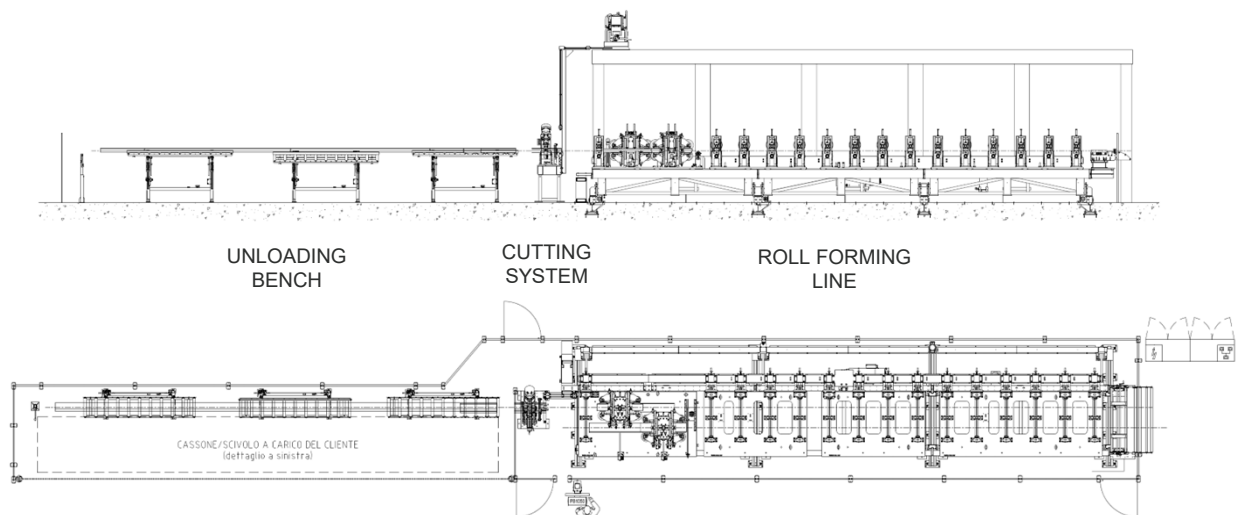
Robotic automatic unloading system

ROLL FORMING LINE

PALLET SHUTTLE RACK PROFILES



Process Layout



Profile Information

Material:	Galvanized steel
Material thickness:	2,0 ÷ 3,0 mm 14-12 gauge
Productivity:	Up to 8 pcs/min

Featured Technologies

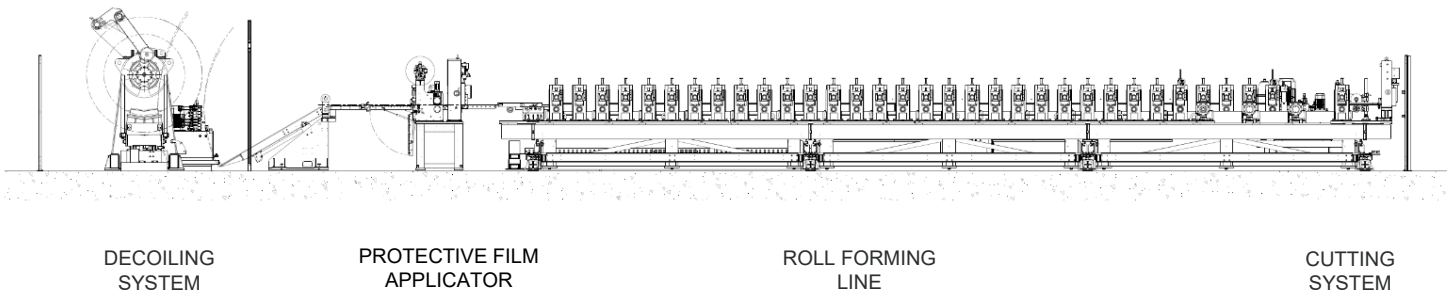
- PRO roll forming line
- Quick profile change
- Rapid cutting system without waste
- Tight dimensional tolerances

ROLL FORMING LINE

PROFILES FOR ROOFING AND CLADDING



Process Layout



Profile Information

Material:	Pre-painted rolled steel and galvanized steel
Material thickness:	0,75 mm 24 gauge
Productivity:	30 m/min 100 ft/min

Featured Technologies

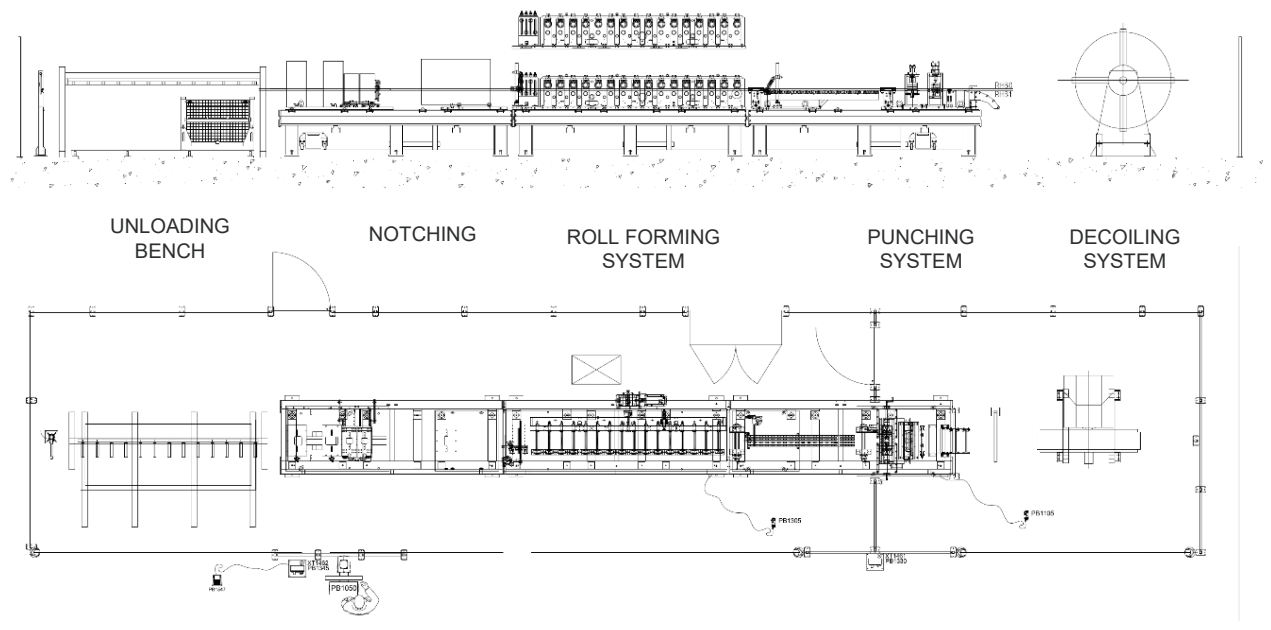
- Roll forming line to be integrated on a 5-position sliding system
- PRO roll forming with subsequent cutting (start-stop)
- Extreme precision in profile dimensions (two-tone pre-painted coil)
- Reduced distance between the steps (400 mm) to allow installation on a sliding system
- Ready for integration into the customer's Smart Factory system

ROLL FORMING LINE

COMPONENTS FOR POCKET DOORS



Process Layout



Profile Information

Material:	Hot-dip galvanized steel
Material thickness:	1 mm 20 gauge
Productivity:	Up to 15 m/min 50 ft/min

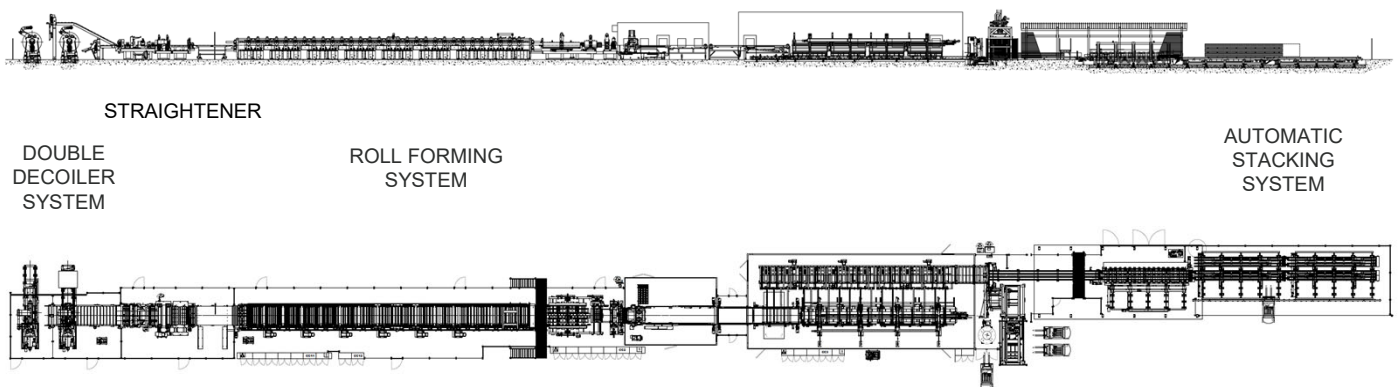
Featured Technologies

- PRO roll forming line with interchangeable cassettes
- Pre-roll forming punching unit
- Post-roll forming notching unit
- Start-stop cutting system

AUTOMATED LINE DECKING PROFILES



Process Layout



Profile Information

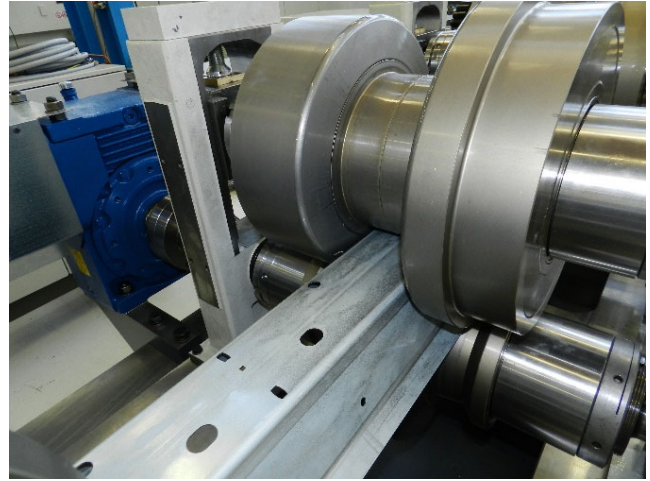
Material:	Cold rolled pre-painted steel
Material thickness:	0,72 ÷ 1,3 mm 24-18 gauge
Productivity:	16 pcs/min Length m 7,50 in 295.28

Featured Technologies

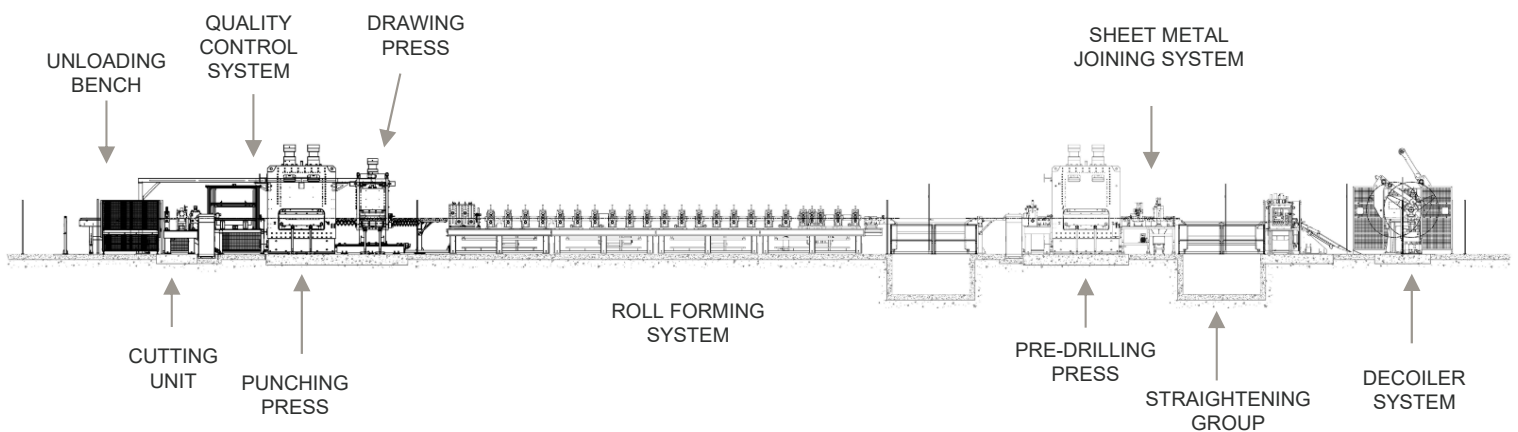
- Double decoiler system
- Fast coil feeding with automatic adjustment
- Revolver roll forming line with wider development for specific customer's needs
- Integrated TWIN flexible roll forming system for side-lap forming of different dimensions
- Automatic stacking system with output up to 16 pieces/min
- Automatic scrap management system with strapping and discharge of scrap profiles

AUTOMATED LINE

ROCKER AND L - PROFILE FOR AUTOMOTIVE



Process Layout



Profile Information

Material:	High-strength steel
Material thickness:	0,85 ÷ 1,2 mm 22-28 gauge
Productivity:	Up to 14 pcs/min

Featured Technologies

Punching system and PRO roll forming line with quick profile change

Processing on high-strength material 1700 Mpa with spring back compensation system

In-process quality control with 3D vision systems

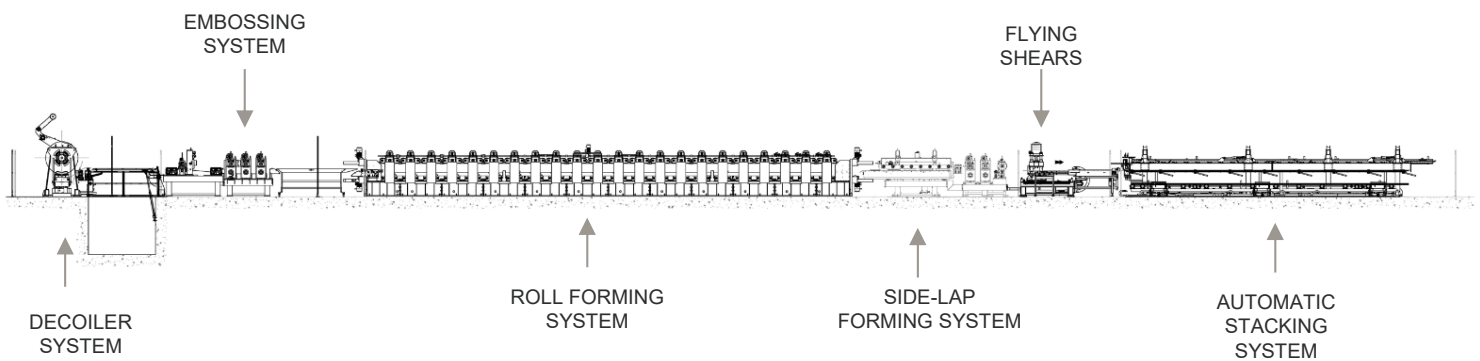
High-productivity system

AUTOMATED LINE

DECKING AND COMPOSITE COVERING



Process Layout



Profile Information

Material:	Cold-rolled galvanized and pre-painted steel
Material thickness:	0,7 – 1,5 mm (0.03 – 0.06 in)
Productivity:	Up to 15 pcs/min

Featured Technologies

- Integrated embossing system with hanger tab forming
- Revolver roll forming line for 4 different profiles
- Automatic thickness adjustment
- Integrated TWIN flexible roll forming system for side-lap forming of different dimensions
- Automatic package formation system
- Software interface for integration with the production management system