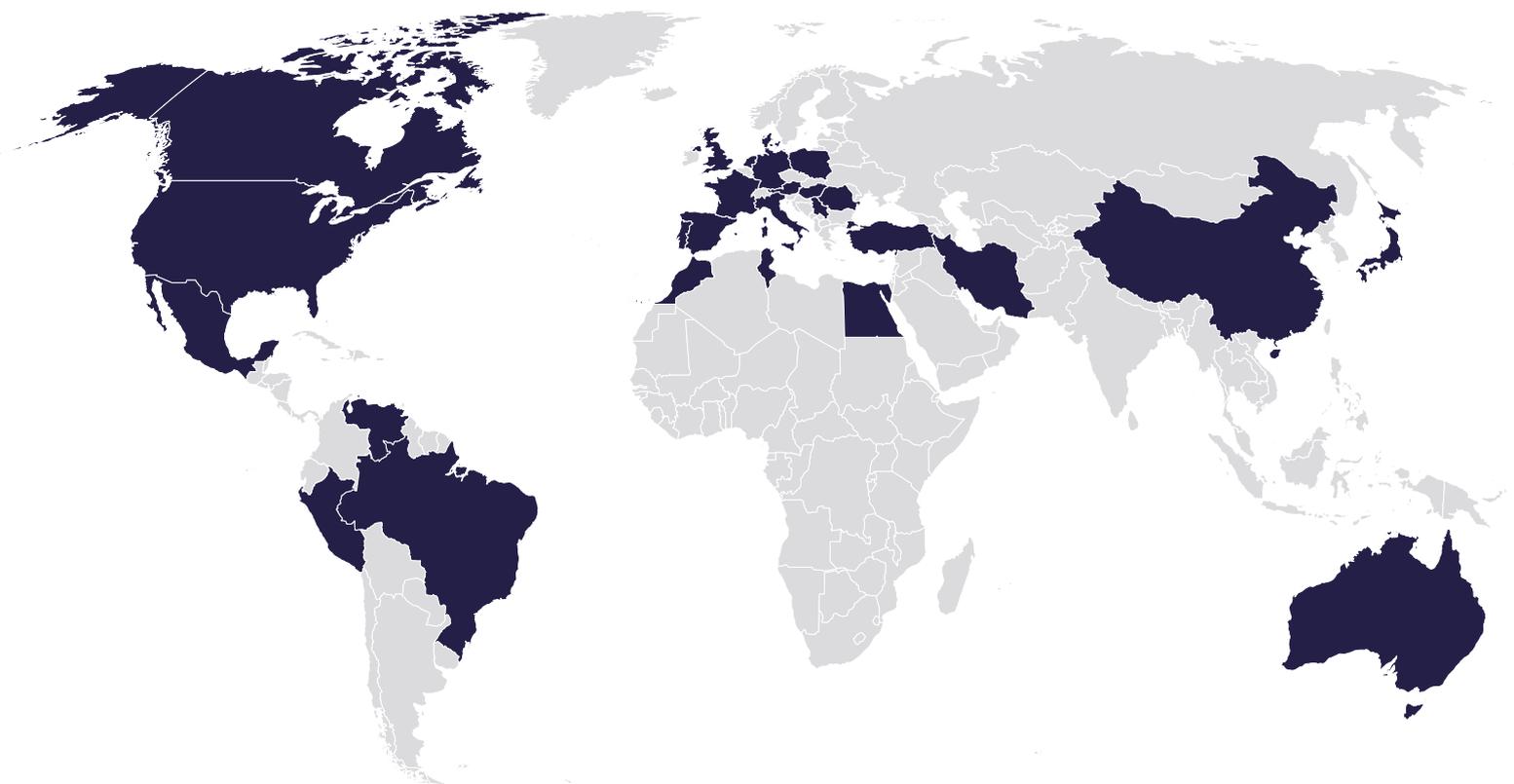




**Grazioli**  
group

We explore global horizons with a diversified clientele,  
across various industrial sectors.



**27**  
COUNTRIES  
WE EXPORT TO

**100%**  
MADE IN ITALY

**3**  
PATENTS  
REGISTERED



### Our story

Since 1962, the Grazioli Group, founded under the guidance of Cesare Grazioli, has evolved into a family-driven excellence in tube processing innovation. With an eye on the future, Edmunda, Claudio, and Mauro—Cesare's successors—continue the tradition. Holding 3 patents and boasting global expertise, Grazioli stands out as an international leader in tube deformation.

### Our mission

We continuously innovate our machinery to meet the dynamic and challenging market demands, crafting technologically advanced solutions to transform our passion into tangible value.

### Our strengths

**Tailor-designed technologies & tools**, to meet specifications and production requirements.

**Service Team**, various Service Points located in several Countries, and Remote Assistance infrastructure for timely support.

**Revamping** - meeting every need, nodding to sustainability. Technological and mechanical upgrade to extend the lifespan of your production lines.





# DEFORMER 8P

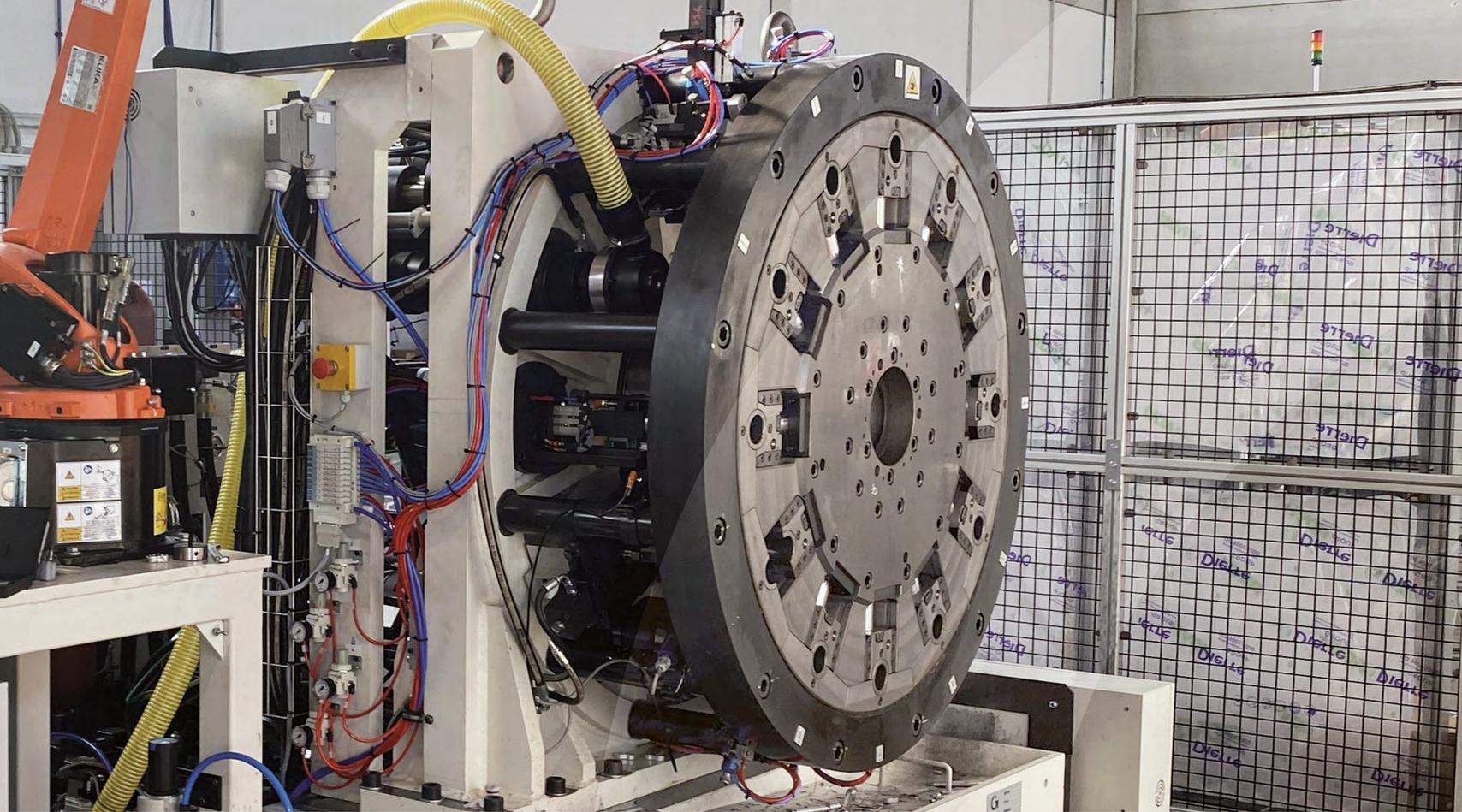
**Deformer 8P** has been developed to offer maximum manufacturing versatility. It allows frequent production and tooling changeovers. It is designed to cope with small production lots and can be customized according to customer's requirements. Equipped with a vertical clamp, is suitable to loading both bent and straight tubes; and allows up to 8 different operations. It is possible to apply modular loading units to achieve assembly parts and components with an automatic cycle. Both tools and clamps are quick-release, allowing a fast machine set-up.



# DEFORMER 8P

## Technical specifications

Operation:	<b>electropneumatic</b>	Tube compatibility:	<b>straight and/or curved tubes</b>
Pushing power:	<b>8 ton to 15 ton</b>	Components loading:	<b>inserts, sockets, flanges, other</b>
Clamping force:	<b>8 ton to 15 ton</b>	Component loading system:	<b>manual, semi-automatic, automatic</b>
Loading tube system:	<b>automatic/manual</b>	Cycle time:	<b>variable</b>
Working tube Ø capacity:	<b>from 8 mm to 54 mm</b>	Operating pressure:	<b>6 Bar (pneumatic)</b>
Working tube length:	<b>from 80 mm to 2000 mm</b>	Power consumption:	<b>30 kW</b>
Processes:	<b>cutting, deforming, rolling, threading</b>		



# TRANSFER 8P/12P

**Transfer 8P/12P** has been developed for high production cycles. Equipped with up to 12 clamps with rotary movement, can carry out up to 10 different working operations. It can be combined with different tube loading systems, from coil, bars or pre-cut pipes. The tube feeding can be coupled with a straightening unit. It is possible to apply modular loading units to achieve assembly parts and components with an automatic cycle. Both tools and clamps are quick-release, allowing a fast machine set-up.

## TRANSFER 8P/12P

### Technical specifications

Operation:	<b>electro-hydraulic</b>	Tube compatibility:	<b>straight tubes</b>
Pushing power:	<b>4 ton to 10 ton</b>	Components loading:	<b>inserts, sockets, flanges, other</b>
Clamping force:	<b>4 ton to 10 ton</b>	Component loading system:	<b>automatic</b>
Loading tube system:	<b>automatic</b>	Cycle time:	<b>variable</b>
Working tube Ø capacity:	<b>from 8 mm to 20 mm</b>	Operating pressure:	<b>100 Bar</b>
Working tube length:	<b>from 80 mm to 1500 mm</b>	Power consumption:	<b>50 kw</b>
Processes:	<b>cutting, deforming, rolling, threading</b>		





# FORMER CC

**Former CC** has been developed to achieve end-forming on short pipes, also with double end-forming. It is available in several versions, with 6-8 and 10 punching steps and clamps, allowing multiple operations simultaneously, hence exponentially increasing the machine productivity index; assuring, at the same time, the repeatability and the required tolerances.

# FORMER CC

## Technical specifications

Operation:	<b>electro-hydraulic</b>	Tube compatibility:	<b>straight tubes</b>
Pushing power:	<b>4 ton to 12 ton</b>	Cycle time:	<b>variable</b>
Clamping force:	<b>4 ton to 12 ton</b>	Operating pressure:	<b>100- 150 Bar</b>
Loading tube system:	<b>automatic</b>	Power consumption:	<b>50 kw</b>
Working tube Ø capacity:	<b>from 8 mm to 54 mm</b>		
Working tube length:	<b>from 30 mm to 150 mm</b>		
Processes:	<b>cutting, deforming, rolling, threading</b>		

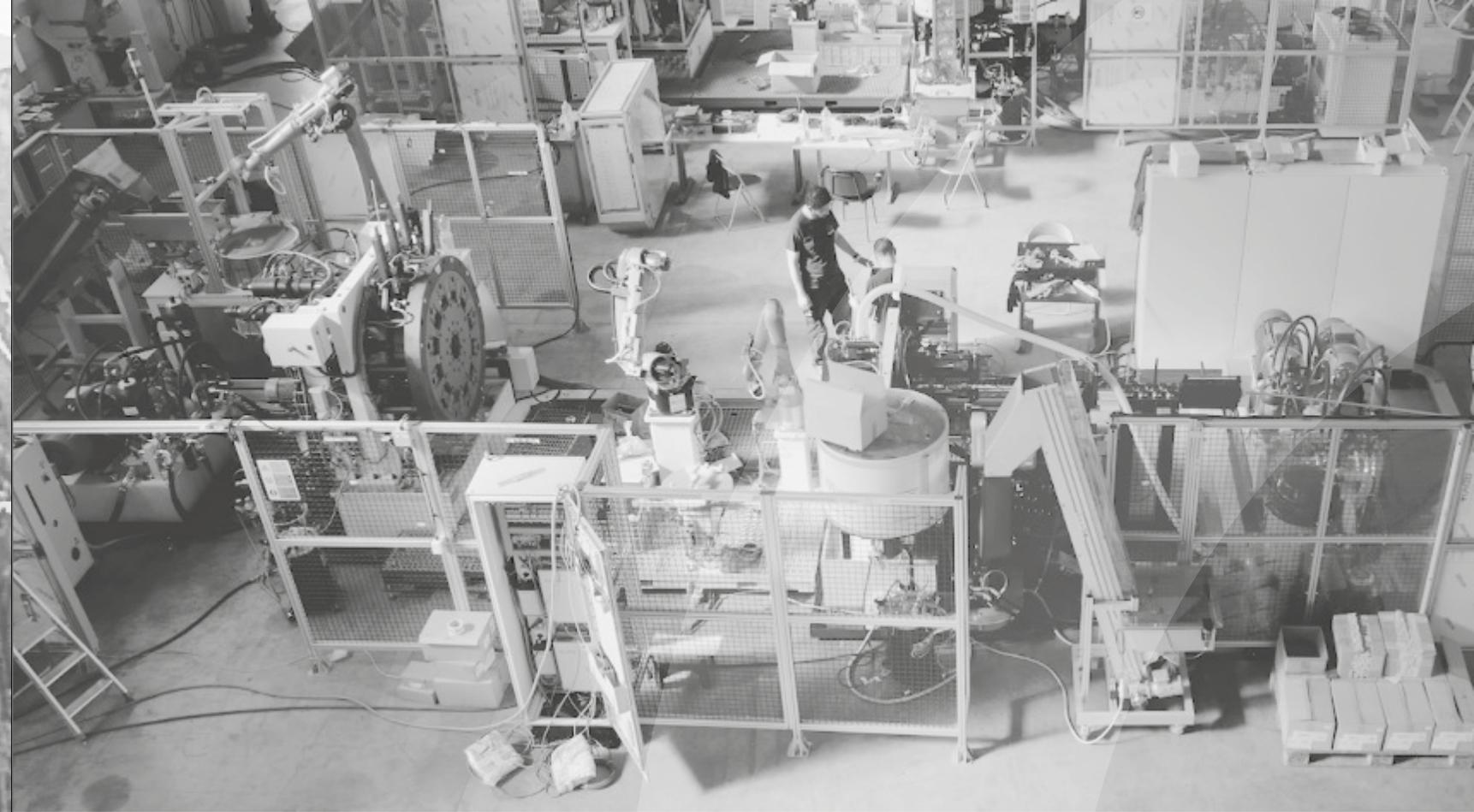


“

*tutto questo grazie a te*

CESARE GRAZIOLI

”



## WHY CHOOSE GRAZIOLI

### Reliability

A significant portion of our customers has remained loyal to us for several decades.

### Accuracy

We meticulously analyze customers' requirements to tailor the optimal solution, guaranteeing the final product aligns with the specified standards and tolerances.

### Flexibility

Technologies standing out for proven reliability, designed with extraordinary flexibility to adapt to specific present and future needs, ensuring unparalleled longevity, upgrading and conversion.

**We are more than just a supplier - we build a bond that goes beyond mere collaboration. We tirelessly work to make every step of your growth a shared success.**



**Grazioli group®**

Processing Tube Technology

**GRAZIOLI CESARE SRL**

Via Cornali 12/16 - 25013 Carpenedolo (BS)  
Italy

info@grazioligroup.com - tel. 030969249

**grazioligroup.com**